

# High Build Glaze Coat

## **Description**

**EpiMax 220EG High Build Glaze Coat** is a solventless, high gloss, low viscosity epoxy system designed for application as a clear hard wearing coating primarily over vinyl flake flooring or for use as a base resin for Metallic or marble look floors. The system benefits from the new technology including low inherent colour chemistry and stabilizers.

As a result, EpiMax 220EG is generally suitable for behind-glass floor protection applications.

EpiMax 220EG offers a safe alternative to conventional solvent based materials. For fully external applications, please consider EpiMax 920, 842 or 870.



- Low viscosity
- Good adhesion

- Mild odour, light colour
- Minimal sweat-out, blush or bloom



- Easy application by roller or squeegee
- Excellent surface wetting characteristics

### Typical applications

• Seamless performance glaze coats

- High build sealing of vinyl flake flooring
- Metallic floors

### Typical properties

- Work time: 45 minutes at 20°C
- Full service: 7 days at 25°C

- Foot traffic: 24 hours at 25°C
- Flexural strength: 55 MPa
- Hardness (Shore D): 55
- Compressive strength: 50 MPa

# Estimating data

30 litre

#### **Application**

Concrete should be at least 28 days old. Ensure sub-floor is clean, dry and free of additives, curing agents, oils, etc. Prepare the sub-floor by professional diamond grinding to expose firmly adhered aggregate. Surface profile should exceed CSP 2. Allow surfaces to dry if wet. Always confirm preparation adequacy. If sealing vinyl flake flooring, sand the bonded flakes first.

Review the sub-floor area in advance so that a fixed volume of mixed material can be applied over a fixed area to ensure correct application rate. Select a slow speed (400 rpm) mechanical mixer and ensure thorough mixing. Mix until uniform. Apply by roller or squeegee.

# Packaging

EpiMax 220EG is available in 30 litre packs. It is pre-packed in correct proportions for use.

## Safety precautions

Read Safety Data Sheet before commencing any application. Keep away from children. Avoid contact with skin and avoid breathing vapour. Always provide adequate personal protection (gloves & goggles etc) during use. Always provide adequate ventilation, especially in confined spaces. If poisoning occurs, call Doctor or Poisons Information Centre. Phone 13 11 26. If swallowed, DO NOT induce vomiting. Give plenty of water or milk. If skin contact occurs, quickly remove contaminated clothing and wash affected areas thoroughly with soap and water.

TDG Code: Part A Not Classified, Part B UN 1760



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