

# 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Supplier Name EPIMAX TECHNOLOGIES PTY LTD

Address 4/3 Moorebank Avenue, Moorebank, NSW, AUSTRALIA, 2170

 Telephone
 1300 721 522

 Fax
 (02) 9904 3207

 Emergency
 1300 721 522

Synonym(s) 5033395 - PRODUCT CODE • 444 PART A / COMPOUND

Use(s) TWO COMPONENT EPOXY SYSTEM

**SDS Date** 12/07/21

# 2. HAZARDS IDENTIFICATION

GHS Classification Skin Corrosion/Irritation Category: 2

Skin Sensitisation Category: 1

Serious Eye Damage / Eye Irritation Category: 2A

Aquatic Toxicity (chronic) Category: 2

Signal Word WARNING





# **Hazard Statements**

H315 Causes skin irritation

H317 May cause an allergic skin reaction H319 Causes serious eye irritation

H411 Toxic to aquatic life with long lasting effects

#### **Prevention Statements**

P261 Avoid breathing dust/fumes/gas/mist/vapours/spray

P264 Wash thoroughly after handling

P272 Contaminated work clothing should not be allowed out of the workplace

P273 Avoid release to the environment

P280 Wear protective gloves/protective clothing/eye protection/face protection

#### **Response Statements**

P302+P352 IF ON SKIN: Wash with plenty of soap and water

P305+P351+P338

IF IN EYES: Rinse cautiously with water for serveral minutes. Remove contact lenses, if

P321 present and easy to do. Continue rinsing

P333+313 Specific treatment is advised – see first air instructions
P362 If skin irritation or rash occurs: Get medical advice/ attention
P391 Take off contaminated clothing and wash before re-use

Collect spillage

Storage statements

None allocated

**Disposal statements** 

P501 Dispose of contents/ container in accordance with relevant regulations

UN No.	None Allocated	DG CLASS	None Allocated	Subsidiary Risk(s)	None Allocated
Packing Group	None Allocated	Hazchem Code	None Allocated		

# 3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS NO.	Content
DIGLYCIDYL ETHER OF BIS A	NOT AVAILABLE	025085-99-8	>85%
OTHER NON SCHEDULED	NOT AVAILABLE	NOT AVAILABLE	TO 100%

# 4. FIRST AID MEASURES

**Eye** If this product comes in contact with the eyes:

- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally
- lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour)

respirator or an Airline respirator (in poorly ventilated areas). Apply artificial respiration if not

breathing.

**Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with

running water. Continue flushing with water until advised to stop by a Poisons Information

Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at

once). If swallowed, do not induce vomiting.

**Special Treatment** Treat symptomatically.

# 5. FIRE FIGHTING MEASURES

**Special Hazards** Combustible. May evolve toxic gases (carbon oxides, phenols, hydrocarbons) when heated to

decomposition.

**Advice for firefighters** Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation.

Remain upwind and notify those downwind of hazard. Wear full protective equipment

including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to

cool intact containers and nearby storage areas.

**Extinguishing Media** Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.

Hazchem Code None Allocated

#### 6. ACCIDENTAL RELEASE MEASURES

Spillage Contact emergency services where appropriate. Use personal protective equipment. Clear

area of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect

and place in suitable containers for disposal. Eliminate all ignition sources.

# 7. STORAGE AND HANDLING

Storage Store tightly sealed in a cool, dry, well ventilated area, removed from oxidising agents, acids,

alkalis, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should be bunded and have appropriate fire protection and

ventilation systems. Store as a Class C1 Combustible Liquid (AS1940).

Precautions for safe

handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing

hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

# 8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

**Exposure Stds** 

**Biological Limits** No biological limit allocated.

**Engineering Controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical

extraction ventilation is recommended.

**PPE** Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls and a Type A (Organic vapour)

respirator. If sanding dry product, wear: a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear: impervious coveralls and an Air-line respirator.









# 9. PHYSICAL AND CHEMICAL PROPERTIES

AppearanceWHITE LIQUIDSolubility (water)SOLUBLEOdourNOT AVAILABLESpecific Gravity1.15

**pH** NOT AVAILABLE **% Volatiles** NOT AVAILABLE

Vapour Pressure NOT AVAILABLE Flammability CLASS C1 COMBUSTIBLE

Vapour DensityNOT AVAILABLEFlash Point> 100°C (cc)Boiling Point100°CUpper Explosion LimitNOT AVAILABLEMelting PointNOT AVAILABLELower Explosion LimitNOT AVAILABLE

**Evaporation Rate** NOT AVAILABLE

Autoignition RateNOT AVAILABLEDecomposition TemperatureNOT AVAILABLEPartition CoefficientNOT AVAILABLEViscosityNOT AVAILABLE

# 10. STABILITY AND REACTIVITY

**Chemical Stability**Stable under recommended conditions of storage. **Conditions to avoid**Avoid heat, sparks, open flames and other ignition sources.

Material to avoid Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), alkalis (eg.

hydroxides), heat and ignition sources.

Hazardous Decomposition May evolve toxic gases (carbon oxides, phenols, hydrocarbons) when heated to

**Products** decomposition.

**Hazardous Reactions** Hazardous polymerization is not expected to occur.

# 11. TOXICOLOGICAL INFORMATION

Health hazard summary Irritant - low to moderate toxicity. This product has the potential to cause adverse health

effects with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. May cause sensitisation by skin contact. The cured product is considered non

toxic.

Eye Irritant. Contact may result in irritation, lacrimation, pain and redness.

Inhalation Irritant. Over exposure whilst curing may result in irritation of the nose and throat,

coughing, possible sensitisation with asthma-like symptoms and pulmonary oedema at high

levels.

**Skin** Irritant. Contact may result in irritation, redness, rash and dermatitis. May cause

sensitisation by skin contact.

**Ingestion** Low to moderate toxicity. Ingestion may result in gastrointestinal irritation, nausea,

vomiting, abdominal pain and diarrhoea.

# 12. ECOLOGICAL INFORMATION

Other adverse effects Limited ecotoxicity data was available for this product at the time this report was prepared.

Ensure appropriate measures are taken to prevent this product from entering the

environment.

# 13. DISPOSAL CONSIDERATIONS

Waste disposal Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and

dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information. Prevent contamination of drains or waterways as environmental damage may

result.

**Legislation** Dispose of in accordance with relevant local legislation.

# 14. TRANSPORT INFORMATION

#### NOT CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE

Shipping Name	NONE ALLOCATED				
UN No.	NONE ALLOCATED	DG CLASS	NONE ALLOCATED	Subsidiary Risk(s)	NONE ALLOCATED
Packing Group	NONE ALLOCATED	Hazchem Code	NONE ALLOCATED	GTEPG	NONE ALLOCATED

#### 15. REGULATORY INFORMATION

Poison Schedule A poison schedule number has not been allocated to this product using the criteria in the

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

#### **16. OTHER INFORMATION**

#### Additional information This product is used in conjunction with EpiMax 444 COMPOUND.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (eg. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

EPOXY - PHENOXY RESINS AND POLYURETHANES: Where spray painting with two or more component epoxy resins or polyurethane paints is undertaken, an employee shall wear a airline respirator, full length chemically resistant coveralls and gloves. Further, if an individual is to enter an enclosed booth where a vapour or gas curing process is occurring, an air-line respirator is required. Once cured, these resins are considered non toxic.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken.

Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

#### ABBREVIATIONS:

ACGIH - American Conference of Industrial Hygienists.

ADG - Australian Dangerous Goods.

BEI - Biological Exposure Indice(s).

CAS# - Chemical Abstract Service number - used to uniquely identify chemical compounds.

CNS - Central Nervous System.

EC No - European Community Number.

HSNO - Hazardous Substances and New Organisms.

IARC - International Agency for Research on Cancer.

mg/m³ - Milligrams per Cubic Metre.

NOS - Not Otherwise Specified.

pH - relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).

ppm - Parts Per Million.

RTECS - Registry of Toxic Effects of Chemical Substances.

STEL - Short Term Exposure Limit.

SWA - Safe Work Australia.

TWA - Time Weighted Average.



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**Telephone** 1300 721 522 **Fax** (02) 9904 3207

Emergency 13 11 26

Synonym(s) 444 PART B / HARDENER • 5044420 – PRODUCT CODE

**Use(s)** Two component epoxy system. Hardener for epoxy resin system.

**SDS Date** 12/07/21

# 2. HAZARDS IDENTIFICATION

GHS Classifications Acute Toxicity: Oral: Category 4

Acute Toxicity: Skin: Category 4
Skin corrosion/irritation: Category 1B

Skin sensitisation: Category 1 Aquatic Chronic: Category 3

# Signal Word DANGER





#### **HAZARD STATEMENTS**

H302 Harmful if swallowed
H312 Harmful in contact with skin

H314 Causes severe skin burns and eye damage
H317 May cause an allergic skin reaction

H412 Harmful to aquatic life with long lasting effects

# PREVENTION STATEMENTS

P260 Do not breathe dust/fume gas/mist/vapours/spray

P264 Wash thoroughly after handling

P270 Do not eat, drink or smoke when using this product

P272 Contaminated work clothing should not be allowed out of the workplace

P273 Avoid release to the environment

P280 Wear protective gloves/protective clothing/eye protection/face protection

#### **RESPONSE STATEMENTS**

P301+P330+ P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P303+P361 +P353 IF ON SKIN: Remove / Take off immediately all contaminated clothing. Rinse skin with water/

shower

P304 + P340 IF INHALED: remove to fresh air and keep at rest in a position comfortable for breathing

P305 + P351 +P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing

P310 Immediately call a POISON center or doctor / physician.
P321 Specific treatment is advised – see first aid instructions
P333+313 If skin irritation or rash occurs: Get medical advice/ attention

P363 Wash contaminated clothing before reuse

#### STORAGE STATEMENTS

P405 Store locked up

#### **DISPOSAL STATEMENTS**

P501 Dispose of contents/ container in accordance with relevant regulations

UN No.	1760	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	III	Hazchem Code	2X		

# 3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient	Formula	CAS NO.	Content
AMINE	NOT AVAILABLE	002855-13-2	> 60%
ADDITIVE(S)	Not Available	Not Available	Not Available

# 4. FIRST AID MEASURES

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until

advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

**Inhalation** If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour)

respirator or an Airline respirator (in poorly ventilated areas). Apply artificial respiration if not

breathing.

**Skin** Corrosive. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair

with running water. Continue flushing with water until advised to stop by a Poisons Information

Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at

once). If swallowed, do not induce vomiting.

**Special Treatment** Treat symptomatically.

**First Aid Facilities** Eye wash facilities and safety shower should be available.

# 5. FIRE FIGHTING MEASURES

Special Hazards Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia,

hydrocarbons) when heated to decomposition.

**Advice for firefighters** Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation.

Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to

cool intact containers and nearby storage areas.

**Extinguishing Media** Dry agent, carbon dioxide or foam. Prevent contamination of drains or waterways.

Hazchem Code 2X

# **6. ACCIDENTAL RELEASE MEASURES**

Spillage Contact emergency services where appropriate. Use personal protective equipment. Clear area

of all unprotected personnel. Ventilate area where possible. Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and

place in suitable containers for disposal. Eliminate all ignition sources.

# 7. STORAGE AND HANDLING

Storage Store in a cool, dry, well ventilated area, removed from oxidising agents, alkalis, acids, heat or

ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use. Store as a Class C1 Combustible Liquid (AS1940).

**Precautions for safe** 

handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing

hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

# 8. EXPOSURE CONTROLS / PERSONAL PROTECTIONS

**Exposure Stds** No exposure standard (s) allocated.

**Biological Limits** No biological limit allocated.

Engineering Controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical

extraction ventilation is recommended.

PPE Wear splash-proof goggles, nitrile or viton (R) gloves, coveralls and a Type A (Organic vapour)

respirator. If sanding dry product, wear: a Class P1 (Particulate) respirator. If spraying, with prolonged use, or if in confined areas, wear: impervious coveralls and an Air-line respirator.









# 9. PHYSICAL AND CHEMICAL PROPERTIES

AppearancePALE YELLOW LIQUIDSolubility (water)NOT AVAILABLEOdourSLIGHTLY AMMONIACALSpecific Gravity1.00 TO 1.03

ODOUR

pH NOT AVAILABLE % Volatiles < 1 %

Vapour Pressure NOT AVAILABLE Flammability CLASS C1 COMBUSTIBLE

Vapour Density NOT AVAILABLE Flash Point 112 °C

Boiling PointNOT AVAILABLEUpper Explosion LimitNOT AVAILABLEMelting PointNOT AVAILABLELower Explosion LimitNOT AVAILABLE

**Evaporation Rate** NOT AVAILABLE

Autoignition TemperatureNOT AVAILABLEDecomposition TemperatureNOT AVAILABLEPartition CoefficientNOT AVAILABLEViscosityNOT AVAILABLE

# 10. STABILITY AND REACTIVITY

**Chemical Stability** Stable under recommended conditions of storage.

**Conditions to avoid** Avoid heat, sparks, open flames and other ignition sources.

Material to avoid Incompatible with oxidising agents (eg hypochlorites), acids (eg. nitric acid), alkalis (eg.

hydroxides), heat and ignition sources.

Hazardous May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when

**Decomposition** heated to decomposition.

**Products** 

**Hazardous Reactions** Hazardous polymerization is not expected to occur.

#### 11. TOXICOLOGICAL INFORMATION

Health hazard summary Corrosive. This product has the potential to cause adverse health effects. Use safe work

practices to avoid eye or skin contact and inhalation. Potential sensitising agent. Individuals with

pre-existing respiratory impairment (eg asthmatics) or skin sensitivities may be more

susceptible to adverse health effects.

Eye Causes burns. Contact may result in irritation, lacrimation, pain, redness, corneal burns and

possible permanent damage.

**Inhalation** Corrosive. Over exposure may result in irritation of the nose and throat, coughing, burning

sensation, nausea and dizziness. May cause sensitisation by inhalation. High level exposure may

result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

**Skin** Causes burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

May cause sensitisation by skin contact.

**Ingestion** Corrosive. Ingestion may result in burns to the mouth and throat, nausea, vomiting, ulceration

of the gastrointestinal tract, breathing difficulties, circulatory collapse and coma.

**Toxicity Data** ISOPHORONE DIAMINE (2855-13-2)

LD50 (Ingestion): 500 - 1080 mg/kg (rat) LD50 (Skin): 730 - 1090 mg/kg (rabbit)

# 12. ECOLOGICAL INFORMATION

**Other adverse effects** Limited ecotoxicity data was available for this product at the time this report was prepared.

Ensure appropriate measures are taken to prevent this product from entering the environment.

# 13. DISPOSAL CONSIDERATIONS

Waste disposal Mix parts A + B together (small amounts), absorb with sand, vermiculite or similar and dispose

of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer for additional information.

Prevent contamination of drains or waterways as environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

# 14. TRANSPORT INFORMATION



# CLASSIFIED AS A DANGEROUS GOOD THE CRITERIA OF THE ADG CODE

Shipping Name	CORROSIVE LIQUID, N.O.S				
UN No.	1760 DG CLASS 8 Subsidiary Risk(s) None Allocated				
Packing Group	III	Hazchem Code	2X	GTEPG	8A1

#### IATA

Shipping Name	CORROSIVE LIQUID, N.O.S				
UN No.	1760	DG CLASS	8	Subsidiary Risk(s)	None Allocated
Packing Group	III				

# **IMDG**

Shipping Name	CORROSIVE LIQUID, N.O.S				
UN No.	1760 DG CLASS 8 Subsidiary Risk(s) None Allocated				
Packing Group	III				
15. REGULATORY INFORMATION					

Poison Schedule Classified as a Schedule 5 (S5) Poison using the criteria in the Standard for the Uniform

Scheduling of Drugs and Poisons (SUSDP).

AICS All chemicals listed on the Australian Inventory of Chemical Substances (AICS).

# **16. OTHER INFORMATION**

Additional information This product is used in conjunction with EpiMax 444 Compound.

WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional

protection (eg. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

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